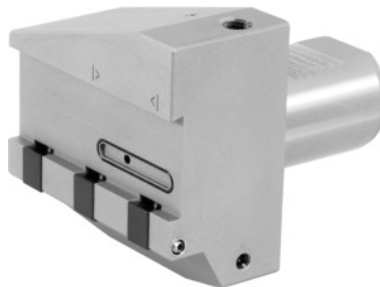


**Garant****Eco parting-off toolholder overhead with ICS, Shank  $\varnothing$  d1: 25mm****Order data**

Order number	319133 25
GTIN	4045197717238
Item class	31V

**Description****Version:**

- With special adjustable ball type coolant nozzle for optimum cooling of the cutting edge, irrespective of the groove depth.
- This reduces the temperature both at the main cutting edge and the auxiliary cutting edge, and permits a significant increase in cutting speed.
- Rigid toolholder for parting-off tools.
- Blade clamped using clamping plate.

**Application:**

Allows parting-off tools of different makes to be used.

**Note:**

Screw plug for ball spray nozzle included. If conventional grooving tools are used, the lateral coolant transfer is blocked by the grooving tool. Suitable clamping claws No. 279840 2 and suitable screws No. 279815 14. See spare parts list.

**Technical description**

L <sub>2</sub>	60 mm
L <sub>1</sub>	36 mm
Shank $\varnothing$ D <sub>1</sub>	25 mm

suitable for blade height	26 mm
Colour code for VDI shanks	VDI 25
Height H <sub>1</sub>	47 mm
Height H <sub>2</sub>	29 mm
Type of product	VDI parting-off toolholder